



McAFEE TOOL & DIE INC.

1717 BOETTLER RD. UNIONTOWN, OHIO 44685
PHONE: (330)896-9555 FAX: (330)896-9549

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STAMPING PRESS SPECIFICATIONS

PRESS #	MAKE YEAR	TYPE	SIZE TONS	S.P.M.	SHUT HEIGHT		RAM ADJ.	BOLSTER SIZE	RAM SIZE	STROKE	AIR CUSH.	FEED / SIZE
					MIN	MAX						
1	BLISS 1965	SE-2 ST. SIDE	300	FIXED 30	23.25" - 31.25"		8"	6.75" X 48" X 84"	48" X 84"	12"	YES 4" STROKE	YES 12" WIDE AIR FEED
2	AIDA 2000	NC2-250 (2) GAP	275	VARIABLE 20-35	16.9" - 21.65"		4.72"	7.1" X 36.2" X 106.3	27.6" X 82.7"	11"	NO	YES .125 X 18" SERVO FEED
3	AIDA 1995	NC2-200 GAP	220	VARIABLE 25-45	15.3" - 19.6"		4.3"	6.7" X 33" X 95"	25.5" X 72.8"	9.84"	NO	YES .090 X 24" SERVO FEED
4	WARCO 1977	STRAIGHT SIDE	150	FIXED 30	10" - 14.5"		4.5"	4" X 34" X 54"	34" X 54"	8"	YES 4" STROKE	NO
5	AIDA 2014	O.B.I	165	VARIABLE 30-60	13.78 - 15.75"		3.94"	46.1" x 29.9"	27.6" x 22.8"	7.87"	NO	YES .063 X 11.81" SERVO FEED
6	BLISS 1974	O.B.I	60	VARIABLE 40-80	8.25" - 11.25"		3"	3" X 21" X 32"	12" X 17"	4"	NO	YES 8" WIDE ROLL FEED
7	MINSTER #4 1975	O.B.I	32	FIXED 100	7.25" - 9.50"		2.25"	2" X 15" X 24"	8" X 12"	4"	NO	NO
												F: forms/office