

STAMPING PRESS SPECIFICATIONS

PRESS #	MAKE YEAR	TYPE	SIZE TONS	S.P.M.	SHUT HEIGHT MIN MAX	RAM ADJ.	BOLSTER SIZE	RAM SIZE	STROKE	AIR CUSH.	FEED / SIZE
1	BLISS 1965	SE-2 ST. SIDE	300	FIXED 30	23.25" - 31.25"	8"	6.75" X 48" X 84"	48" X 84"	12"	YES 4" STROKE	YES 12" WIDE AIR FEED
2	AIDA 2000	NC2-250 (2) GAP	275	VARIABLE 20-35	16.9" - 21.65"	4.72"	7.1" X 36.2" X 106.3"	27.6" X 82.7"	11"	NO	YES .125 X 18" SERVO FEED
3	AIDA 1995	NC2-200 GAP	220	VARIABLE 25-45	15.3" - 19.6"	4.3"	6.7" X 33" X 95"	25.5" X 72.8"	9.84"	NO	YES .187 X 24" SERVO FEED
4	AIDA 2018	NC2-150 GAP	165	VARIABLE 30-60	10.8" - 14.75"	3.94"	46" X 30"	27.5" X 23"	7"	NO	YES .150 X 12" SERVO FEED
5	WARCO 1977	STRAIGHT SIDE	150	FIXED 30	10" - 14.5"	4.5"	4" x 34" x 54"	27.6" x 22.8"	8"	YES 4" STROKE	NO
6	BLISS 1974	O.B.I	60	VARIABLE 40-80	8.25" - 11.25"	3"	3" X 21" X 32"	12" X 17"	4"	NO	YES 8" WIDE ROLL FEED
7	MINSTER #4 1975	O.B.I	32	FIXED 100	7.25" - 9.50"	2.25"	2" X 15" X 24"	8" X 12"	4"	NO	NO

QUALITY TOOL & DIE MANUFACTURING

· **SINCE 1977** ·

KNOWLEDGE & EXPERIENCE